

Best Kaizen

		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET			
		TPM CIRCLE NAME :	HST	LOSS NO./STEP	14											
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M				
CELL :-	Machine shop	CELL NAME :	DGS	M/C STAGE:	Widma & Jobber XL			OPERATION:		VMC/CNC						
KAIZEN THEME :		KAIZEN IDEA :														
To energy cost		Combined power pack							BENCHMARK:		16474 units					
									TARGET:		8237 units					
									KAIZEN START:		25.02.19					
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		10.02.19					
Energy consumption in the cell is more		Disconnected the power connection of jobber excel power pack motor & modified the pipe line							KAIZEN FINISH:		28.02.19					
									TEAM MEMBERS:							
									Viji M		Babu					
											Prakash					
WHY-WHY ANALYSIS:		BEFORE					AFTER									
Why1:- Energy consumption in the cell is more												BENEFITS:-				
Why2:- Two motors are running												1. Energy consumption reduced				
Why3 :- Separate individual power pack provided												2. Cost saving				
												KAIZEN SUSTAINANCE				
												WHAT TO DO:- Energy audit				
												HOW TO DO: - Check sheet				
												FREQUENCY:- Monthly				
ROOT CAUSE		RESULTS:					SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
Individual power pack		There is saving of INR 0.58 lacks per year					SR. No		CELL/ PRODUCT	TDC	RESP.	STATUS				
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REGISTRATION NO.:																
DATE:																
REGISTERED BY:		Mr.Subramani					HD SCOPE INFORMATION IN OTHER PLANT									
MANGERS SIGN:		Mr. Dinesha M					SR. No		Plant	WHEN	WHOM	STATUS				